MATERIAL SAFETY DATA SHEET (MSDS)

US Department of Labor Occupational Safety and Health Administration (Non-Mandatory Form) Form Approved (Revised by CGP) OBM No. 1218-0072

PRODUCT IDENTITY: Starch Resin for Biodegradable Loosefill Packaging I. MANUFACTURING COMPANY: **Clean Green Packing Company** 720 Florida Avenue South Golden Valley, Minnesota 55426 **Emergency Telephone:** 763-545-5400 **Date Prepared:** October 21, 2008 II. HAZARD COMPONENTS: **None: Non-Hazardous Components Only** III. PHYSICAL CHARACTERISTICS: **Product will Dissolve Slowly in Water** Product is Pellet Shaped: 0.125" L x 0.125" D **Product is White or Green in Color** IV. FIRE & EXPLOSION HAZARD: Flash Point: 326° - 335° **Explosion Hazard: N/A Avoid Sparks or Open Flame** Extinguish with H₂O, CO₂, or Foam V. REACTIVITY DATA: **Normally Stable** VI. HEALTH HAZARD DATA: **Product Dust is Considered a Nuisance Particulate** No Specific Hazards are Known **Product is Not Meant for Human** Consumption Flush Eyes if Irritated VII. SAFE USE PRECAUTIONS: Recycle, Compost, or General Waste Disposal Dispose in Accordance with Local, State, and **Federal Regulations** VIII. CONTROL MEASURES: **None Required**

This MSDS may be used to comply with OSHA's Hazard Communications Standard 29 CFR 1910.1200. Standard must be consulted for specific requirements. OSHA '74 Section 1985

Material Safety Data Sheet

1 - Chemical Product Information:

Product Name - Re-New 400

Common Name - Starch Resin for Loosefill Packaging

StarchTech, Inc.

720 Florida Avenue S. Minneapolis, MN 55426

763-545-5400

2 - Composition/Information on Ingredients:

Chemical Name - Carbohydrate & Polymers

Starch from Corn or Potato

Non-Hazardous

3 - Hazard Identification:

Eye - Particles may cause mechanical irritation

Skin Contact - Low order of toxicity
Inhalation - Low order of toxicity

Ingestion - No hazard in normal industrial use

4 - First-Aid Measures:

Eye - Flush eyes with large amounts of

water until irritation stops Wash with soap and water

Inhalation - Remove to fresh air

Ingestion - N/A

5 - Firefighting Measures:

Skin Contact

Autoignition - N/A

Flash Point - 326° – 335°

Extinguishing Media - Dry chemical; CO2; Water fog; Foam

Special Procedures - None Required

Fire & Explosion Hazards - N/A
Upper Explosion Limit - N/A
Lower Explosion Limit - N/A

NFPA Flammability Hazard Class - 0 = Insignificant

6 - Accidental Release Measures:

Spill and Leak Procedures - Sweep or scoop up and remove

7 - Handling and Storage:

Storage Temperature - Ambient

Handling/Storage - Sweep or vacuum up and place in container

for disposal

Ventilation - General

8 - Exposure controls/Personal Protection

Ventilation - General

Eye Protection - Safety glasses optional Gloves - Gloves for hot resin

Clothing - N/A

Wash - Wash with soap and water

Respirator - None

9 - Physical and Chemical Properties:

Pure Substance or Mixture - Mixture
Physical Form - Solid

Appearance/Odor - Resin Pellet with cereal odor

Odor Threshold N/A Molecular Weight >10,000 pH as is N/A pH in 1% Solution 5.8 + / - 0.6**Boiling Point** N/A Melting/ Freezing Point N/A Solubility in Water Low Partition Coefficient N/A

Specific Gravity - 1.18 +/- 0.03 gm/cc

Evaporation Rate N/A Vapor Pressure (mm Hg) N/A Vapor Density N/A Volatiles None Volatile Organic Compounds N/A Autoignition N/A Flash Point N/A Oxidizing Properties N/A

10 - Stability and Reactivity:

Stability - Stable Materials to Avoid - None

NFPA Reactivity Hazard Class - 0 = Insignificant

Hazardous Decomposition Products - This product does not undergo spontaneous

decomposition. Typical combustion products are CO, CO2, C, H20

11 - Toxicological Information:

Product Toxicology:

Oral Toxicity - Low order of toxicity
Dermal Toxicity - Non-hazardous
Inhalation Toxicity - Non-hazardous
Eye Irritation - Non-hazardous

Chronic (Long-Term) Effects of Exposure

Route of Entry - Eye, skin, inhalation, ingestion

Effects of chronic exposure - None Target Organs - N/A

Special Health Effects - None known

12 - Ecological Information

Degradability - Degradable in compost or extended

exposure to water

Incineratability - Incineratable

Toxic Volatiles - None present with complete combustion

13 - Disposal Considerations:

Waste Disposal Methods - In accordance with existing federal, state,

and local environmental regulations

Empty Container Warnings - Empty container may contain product

residue; follow MSDS and label warnings

even after they have been emptied.

14 - Transportation Information

DOT Information - N/A

15 - Regulatory Information

CAS Registry No. - N/A

16 - Other Information

MSDS Date - 10/21/08