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1. Identification of the substance/mixture and of the company/undertaking

Product name: Polymax T Developer

Product code: 5160452

Synonyms: PCD 4988

Relevant identified uses of the substance or mixture and uses advised against: Identified uses: Professional photographic processing solution. For industrial use only.

Supplier: Kodak Alaris Inc., 2400 Mount Read Boulevard, Rochester, NY 14615

IN EMERGENCY, telephone: 1-800-424-9300 or +1 703-527-3887.

For further information about this product, email EHS-Questions@Kodakalaris.com.

2. Hazards identification

Classification of the chemical in accordance with paragraph (d) of 29 CFR 1910.1200:

| Hazard class | Hazard category | Route of exposure |
|--|-----------------|-------------------|
| Skin corrosion | Category 2 | |
| Serious eye damage | Category 2 | |
| Skin sensitisation | Category 1 | |
| Germ cell mutagenicity | Category 2 | |
| Specific target organ toxicity - single exposure | Category 2 | |
| Specific target organ toxicity - repeated exposure | Category 2 | |

GHS-Labelling

Contains:

Potassium sulphite (10117-38-1), Potassium carbonate (584-08-7), Diethylene glycol (111-46-6), Hydroquinone (123-31-9), Potassium hydroxide (1310-58-3), 1-phenyl-4,4-dimethyl-3-pyrazolidinone (2654-58-2), Bis(4-hydroxy-N-methylanilinium) sulphate (55-55-0), Sodium bromide (7647-15-6)

Symbol(s):

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Signal word: Warning

Hazard statements: Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. Suspected of causing genetic defects. May cause damage to organs if swallowed. (Kidney, Central nervous system.) May cause damage to organs through prolonged or repeated exposure. (Liver.)

Precautionary statements:

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/ eye protection/ face protection. Use personal protective equipment as required. Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace.

Response: IF exposed or if you feel unwell: Call a POISON CENTER or doctor/ physician. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/ attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/ attention. Take off contaminated clothing and wash before reuse.

Storage: Store in a well-ventilated place. Keep container tightly closed.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulation.

HMIS III Hazard Ratings: Health - 3*, Flammability - 1, Physical Hazard - 0

NFPA Hazard Ratings: Health - 3, Flammability - 1, Instability - 0

NOTE: HMIS III and NFPA 704 (2007) hazard indexes involve data review and interpretation that may vary among companies. They are intended only for rapid, general identification of the magnitude of the potential hazards. To adequately address safe handling, ALL information in this MSDS must be considered.

3. Composition/information on ingredients

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| Weight percent | Components - (CAS-No.) |
|----------------|---|
| 15 - 20 | Potassium sulphite (10117-38-1) |
| 10 - 15 | Potassium carbonate (584-08-7) |
| 10 - 15 | Diethylene glycol (111-46-6) |
| 1 - 5 | Hydroquinone (123-31-9) |
| 0.5 - < 3 | Potassium hydroxide (1310-58-3) |
| 0.1 - < 1 | Bis(4-hydroxy-N-methylanilinium) sulphate (55-55-0) |
| 0.1 - < 1 | 1-phenyl-4,4-dimethyl-3-pyrazolidinone (2654-58-2) |
| 0.1 - < 1 | Sodium bromide (7647-15-6) |

4. First aid measures

Inhalation: If symptomatic, move to fresh air. Get medical attention if symptoms occur.

Eyes: Immediately flush the contaminated eye(s) with water for at least 60 minutes, while holding the eyelid(s) open. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Neutral saline solution may be used as soon as it is available. DO NOT INTERRUPT FLUSHING. Contact a physician or poison control center immediately. Continue flushing the eye(s) until the physician advises to stop. If necessary, continue flushing during transport to an emergency care facility.

Skin: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash contaminated clothing before re-use. Destroy or thoroughly clean contaminated shoes.

Ingestion: If swallowed, DO NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or poison control centre immediately.

Most important symptoms and effects, both acute and delayed: No information available.

Indication of any immediate medical attention and special treatment needed:

Treatment: No information available.

5. Firefighting measures

Extinguishing Media: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special hazards arising from the substance or mixture

Hazardous Combustion Products: Carbon oxides, Sulphur oxides, (see also Hazardous

Decomposition Products sections.)

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Special Fire-Fighting Procedures: Wear self-contained breathing apparatus and protective clothing. Fire or excessive heat may produce hazardous decomposition products.

Unusual Fire and Explosion Hazards: None.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Refer to protective measures listed in sections 7 and 8.

Methods and materials for containment and cleaning up: Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Clean surface thoroughly to remove residual contamination.

Environmental precautions: No information available.

7. Handling and storage

Precautions for safe handling

Personal precautions: Avoid breathing mist or vapour at concentrations greater than the exposure limits. Do not get in eyes and avoid contact with skin and clothing. Use only with adequate ventilation. Wash thoroughly after handling. Do not eat, drink or smoke when using this product.

Prevention of Fire and Explosion: Keep from contact with oxidizing materials.

Conditions for safe storage, including any incompatibilities: Keep container tightly closed. Keep away from incompatible substances (see Incompatibility section.)

8. Exposure controls/personal protection

Occupational exposure controls

| Chemical Name | Regulatory List | Value Type | Value |
|---------------|--------------------|-----------------------|---------|
| Hydroquinone | ACGIH | time weighted average | 1 mg/m3 |
| Hydroquinone | OSHA | time weighted average | 2 mg/m3 |

Appropriate engineering controls: Good general ventilation should be used. Ventilation should be sufficient so that applicable occupational exposure limits are not exceeded. Ventilation rates should be matched to conditions. Supplementary local exhaust ventilation, closed systems, or respiratory protection may be needed in special circumstances.

Individual protection measures, such as personal protective equipment

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Eye protection: If a full-face respirator is not worn, wear vapour-tight chemical goggle and a face

shield.

Hand protection: Wear impervious gloves and protective clothing appropriate for the risk of

exposure.

Respiratory protection: None should be needed. If engineering controls do not maintain airborne concentrations below recommended exposure limits, an approved respirator must be worn. If respirators are used, a program should be instituted to assure compliance with applicable federal, state, commonwealth, provincial, or local laws and regulations.

9. Physical and chemical properties

Physical form: liquid

Colour: light tan

Odour: odourless

Specific gravity: 1.35

Vapour pressure (at 20.0 °C (68.0 °F)): 24 mbar (18.0 mm Hg)

Vapour density: 0.6

Boiling point/boiling range: > 100 °C (> 212.0 °F)

Water solubility: completely soluble

pH: 11.6

Flash point: does not flash

Evaporation rate: No data available

Flammability (Solid; gas): No data available

Upper explosion limit: No data available

Lower explosion limit: No data available

Partition coefficient: n-octanol/water: No data available

Auto-ignition temperature: No data available

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Decomposition temperature: No data available

Viscosity: No data available

Explosive properties: No data available

Oxidizing properties: No data available

10. Stability and reactivity

Reactivity: No data available

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Hazardous polymerisation does not occur.

Conditions to avoid: No data available

Incompatible materials: Strong oxidizing agents, Acids. Contact with strong acids liberates sulphur

dioxide.

Hazardous decomposition products: Sulphur oxides

11. Toxicological information

Effects of Exposure

General advice:

Contains: Diethylene glycol. Can cause kidney damage and CNS effects following ingestion. Repeated oral exposure to high doses can cause liver damage.

Contains: Hydroquinone. There is insufficient evidence for classifying hydroquinone as a suspected carcinogenic or mutagenic substance in humans. No increases in cancer rates were observed in an epidemiology study which looked at mortality among more than 800 persons employed primarily in the manufacture of hydroquinone. Carcinogenicity studies in animals were inconclusive. Rats and mice were given hydroquinone by stomach tube or at high concentrations in the diet. Responses were not consistent across route of exposure, species or sex. The International Agency for Research on Cancer (IARC) has classified hydroquinone in Group 3, i.e., "not classifiable" as a carcinogen. Hydroquinone is generally negative in bacterial mutagenicity tests; there is evidence for the clastogenicity (chromosome breakage) of hydroquinone in vivo and in vitro. The relevance of chromosomal effects in test animals in predicting human risk is unclear.

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Contains: Sodium bromide. Ingestion of bromide salts can cause nausea, vomiting, headache, irritability, delirium, memory loss, decreased appetite, joint pain, hallucinations, stupor, coma, and acne like rash on face, legs, and trunk.

Contains: 1-phenyl-4,4-dimethyl-3-pyrazolidinone. Based on repeated-dose ingestion studies in animals, this chemical may cause blood, testicular, and adverse reproductive effects.

Contains: Bis(4-hydroxy-N-methylanilinium) sulphate. Based on animal data, may cause adverse effects on the following organs/systems: blood, kidney, spleen. Based on animal data this material can produce methemoglobin which, in sufficient concentration, causes cyanosis, a blue-gray discoloration of the skin and lips caused by a reduced ability of the blood to carry oxygen.

Inhalation: Expected to be a low hazard for recommended handling. Some asthmatics or hypersensitive individuals may experience difficulty breathing. In contact with strong acids or if heated, sulphites may liberate sulphur dioxide gas. Sulphur dioxide gas is irritating to the respiratory tract. Some asthmatics or hypersensitive individuals may experience difficult breathing.

Eyes: Causes serious eye irritation.

Skin: Causes skin irritation. May cause an allergic skin reaction.

Ingestion: May cause damage to organs if swallowed. Some asthmatics or sulfite-sensitive individuals may experience wheezing, chest tightness, stomach upset, hives, faintness, weakness and diarrhea.

Data for Potassium sulphite (CAS 10117-38-1):

Acute Toxicity Data:

Oral LD50 (rat): > 3,200 mg/kg

- Oral LD50 (mouse): > 3,200 mg/kg
- Dermal LD50 (guinea pig): > 20,000 mg/kg
- Skin irritation: slight to moderate

Data for Potassium carbonate (CAS 584-08-7):

Acute Toxicity Data:

Oral LD50 (rat): 1,870 mg/kg

Data for Diethylene glycol (CAS 111-46-6):

Acute Toxicity Data:

Oral LD50 (rat): 12,565 mg/kg

Inhalation LC50 (rat): > 5.08 mg/l / 4 hr
 Dermal LD50 (rabbit): 11,890 mg/kg

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Skin irritation: slight to moderate

Eye irritation: mild

Mutagenicity/Genotoxicity Data:

Ames test: negative (in presence and absence of activation)

Data for Hydroquinone (CAS 123-31-9):

Acute Toxicity Data:

Oral LD50 (male rat): 400 mg/kg

- Oral LD50 (male mouse): 100 200 mg/kg
 Dermal LD50 (guinea pig): > 1,000 mg/kg
- Dermal absorption rate: 1.1 micrograms (s) / cm 2 / hour
- Skin irritation: slight
- Skin Sensitization (guinea pig): positive
- Eye irritation: moderate

Mutagenicity/Genotoxicity Data:

- Salmonella typhimurium assay (Ames test): negative (in presence and absence of activation)
- Chromosomal aberration assay: negative (in absence of activation)
- Chromosomal aberration assay: positive (in presence of activation)
- Sister chromatid exchange (SCE) assay: positive (in presence and absence of activation)

Definitions for the following section(s): LOEL =lowest-observed-effect level, LOAEL = lowest-observed-adverse-effect, NOAEL = no observed-adverse-effect level, NOEL =no-observed-effect level.

Repeated dose toxicity:

- Dermal (17-day, rat): NOEL; 3800 mg/kg/day
- Dermal (17-day): Lowest observable effect level; 4800 mg/kg/day

Developmental Toxicity Data:

- Oral (female rabbit): NOEL for developmental toxicity; 25mg/kg/day
- Oral (female rat): NOAEL for developmental toxicity; mg/kg/day

Data for Potassium hydroxide (CAS 1310-58-3):

Acute Toxicity Data:

Oral LD50 (rat): 273 mg/kg
Skin irritation: severe
Eye irritation: Corrosive

Data for Sodium bromide (CAS 7647-15-6):

Acute Toxicity Data:

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Oral LD50 (rat): 3,400 mg/kg

• Dermal LD50 (rabbit): > 2,000 mg/kg

Skin irritation: noneSkin Sensitization: noneEye irritation: slight

Data for 1-phenyl-4,4-dimethyl-3-pyrazolidinone (CAS 2654-58-2):

Acute Toxicity Data:

Oral LD50 (rat): 25 - 50 mg/kg

- Dermal LD50 (guinea pig): > 1,000 mg/kg
- Skin irritation: slight
- Skin Sensitization (guinea pig): moderate

Data for Bis(4-hydroxy-N-methylanilinium) sulphate (CAS 55-55-0):

Acute Toxicity Data:

Oral LD50 (rat): 237 mg/kg

- Oral LD50 (mouse): 565 mg/kg
- Dermal LD50 (guinea pig): > 1,000 mg/kg (highest dose tested)
- Skin irritation: slight
- Skin irritation: slight to moderate (repeated skin application)
- Skin Sensitization: positive
- Eye irritation (unwashed eyes): moderate to strong
- Eye irritation (washed eyes): slight

Definitions for the following section(s): LOEL =lowest-observed-effect level, LOAEL = lowest-observed-adverse-effect, NOAEL = no observed-adverse-effect level, NOEL =no-observed-effect level.

Repeated dose toxicity:

- Oral (11 days): Lowest observable effect level; 1.0 % in diet (reduced feed intake, reduced body weight gain, target organ effects: red blood cell)
- Oral (11 days): NOEL; 0.1 % in diet

12. Ecological information

The following properties are ESTIMATED from the components of the preparations.

Potential Toxicity:

Toxicity to fish (LC50): 1 - 10 mg/l

Toxicity to daphnia (EC50): 10 - 100 mg/l

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Persistence and degradability:

Readily biodegradable.

Bioaccumulative potential

No data available

Mobility in soil

No information available.

13. Disposal considerations

Discharge, treatment, or disposal may be subject to federal, state, commonwealth, provincial, or local laws. Since emptied containers retain product residue, follow label warnings even after container is emptied.

14. Transport information

Not regulated for all modes of transportation.

For more transportation information, go to: www.kodak.com/go/ship.

15. Regulatory information

Notification status

| Regulatory List | Notification status |
|-----------------|---------------------|
| TSCA | All listed |
| DSL | All listed |
| NDSL | None listed |
| EINECS | All listed |
| ELINCS | None listed |
| NLP | None listed |
| AICS | All listed |
| IECS | All listed |
| ENCS | All listed |
| ECI | All listed |
| NZIoC | All listed |
| PICCS | All listed |

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"Not all listed" indicates one or more component is either not on the public Inventory or is subject to exemption requirements. If additional information is needed contact Kodak.

Other regulations

| Other regulations | |
|---|---|
| American Conference of Governmental Industrial Hygienists (ACGIH): | A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans: Hydroquinone |
| International Agency for Research on Cancer (IARC): | No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC. |
| U.S. National Toxicology Program (NTP): | No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP. |
| U.S. Occupational Safety and Health Administration (OSHA): | No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA. |
| California Prop. 65 | This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm. |
| U.S CERCLA/SARA (40 CFR § 302.4 Designation of hazardous substances): | Hydroquinone |
| U.S CERCLA/SARA - Section 302 (40 CFR § 355 Appendices A and B - The List of Extremely Hazardous Substances and Their Threshold Planning Quantities): | Hydroquinone |
| U.S CERCLA/SARA - Section 313 (40 CFR § 372.65 Toxic Chemical Release Reporting): | Hydroquinone |
| U.S California - 8 CCR Section 339 - Director's List of Hazardous Substances: | Hydroquinone |
| U.S California - 8 CCR Section 5200-5220 - Specifically Regulated Carcinogens: | No components found on the California Specifically Regulated Carcinogens List. |

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U.S. - California - 8 CCR Section 5203 Carcinogens:

No components found on the California Section 5203 Carcinogens List.

U.S. - California - 8 CCR Section 5209 Carcinogens:

No components found on the California Section 5209 Carcinogens List.

U.S. - Massachusetts - General Law Chapter 111F (MGL c Hydroquinone 111F) - Hazardous Substances Disclosure by

Employers (a.k.a. Right to Know Law):

U.S. - Minnesota Employee Right-to-Know (5206.0400, Subpart 5. List of Hazardous Substances):

U.S. - New Jersey - Worker and Community Right to Know Act (N.J.S.A. 34:5A-1):

U.S. - Pennsylvania - Part XIII. Worker and Community Right-to-Know Act (Chapter 323 Hazardous Substance List, Appendix A):

Diethylene glycol , Hydroquinone

Hydroquinone

Water , Potassium sulphite , Potassium carbonate , Diethylene glycol , Hydroquinone , Potassium hydroxide

16. Other information

The data below reflects current legislative requirements whereas the product in your possession may carry a different version of the label depending on the date of manufacture.

US/Canadian Label Statements:

Polymax T Developer

Contains:

Potassium sulphite (10117-38-1), Potassium carbonate (584-08-7), Diethylene glycol (111-46-6), Hydroquinone (123-31-9), Potassium hydroxide (1310-58-3), 1-phenyl-4,4-dimethyl-3-pyrazolidinone (2654-58-2), Bis(4-hydroxy-N-methylanilinium) sulphate (55-55-0), Sodium bromide (7647-15-6)

Symbol(s):



Signal word: Warning

Hazard statements: Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. Suspected of causing genetic defects. May cause damage to organs if swallowed. (Kidney,

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Central nervous system.) May cause damage to organs through prolonged or repeated exposure. (Liver.)

Precautionary statements:

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/ eye protection/ face protection. Use personal protective equipment as required. Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace.

Response: IF exposed or if you feel unwell: Call a POISON CENTER or doctor/ physician. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/ attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/ attention. Take off contaminated clothing and wash before reuse.

Storage: Store in a well-ventilated place. Keep container tightly closed.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulation.

FIRST AID: If symptomatic, move to fresh air. Get medical attention if symptoms occur. Immediately flush the contaminated eye(s) with water for at least 60 minutes, while holding the eyelid(s) open. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Neutral saline solution may be used as soon as it is available. DO NOT INTERRUPT FLUSHING. Contact a physician or poison control center immediately. Continue flushing the eye(s) until the physician advises to stop. If necessary, continue flushing during transport to an emergency care facility. In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash contaminated clothing before re-use. Destroy or thoroughly clean contaminated shoes. If swallowed, DO NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or poison control centre immediately. Keep out of reach of children. Do not handle or use until safety precautions in Material Safety Data Sheet (MSDS) have been read and understood. Since emptied containers retain product residue, follow label warnings even after container is emptied. IN CASE OF FIRE: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. IN CASE OF SPILL: Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Clean surface thoroughly to remove residual contamination. Additional Components Include: Water (7732-18-5).

The information contained herein is furnished without warranty of any kind. Users should consider these data only as a supplement to other information gathered by them and must make independent determinations of suitability and completeness of information from all sources to assure proper use and disposal of these materials and the safety and health of employees and customers and the protection of the environment. The information relating to the working solution is for guidance purposes only, and is based on correct mixing and use of the product according to instructions.

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R-1, S-3, F-1, C-0