SAFETY DATA SHEET

Kodak alaris

1. Identification

Product identifier Kodak Flexicolor Developer Replenisher

Other means of identification

SDS number PCD F1661 Product code 3667805C

Recommended use Photographic processing chemical. (developer/activator).

Recommended restrictions For industrial use only. **Manufacturer/Importer/Supplier/Distributor information**

Supplier Kodak Alaris Inc
Address 336 Initiative Drive
Rochester, NY 14624

e-mail EHS-Questions@Kodakalaris.com

Emergency telephone

number

1-800-424-9300 OR +1 703-741-5970

2. Hazard(s) identification

Physical hazardsCorrosive to metalsCategory 1Health hazardsAcute toxicity, oralCategory 3Skin corrosion/irritationCategory 2Serious eye damage/eye irritationCategory 2ASensitization, skinCategory 1

Specific target organ toxicity, single exposure Category 2 (kidney)
Specific target organ toxicity, repeated Category 2 (kidney)

exposure

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement May be corrosive to metals. Toxic if swallowed. Causes skin irritation. May cause an allergic skin

reaction. Causes serious eye irritation. May cause damage to organs (kidney). May cause

damage to organs (kidney) through prolonged or repeated exposure.

Precautionary statement

Prevention Keep only in original container. Do not breathe mist or vapor. Wash thoroughly after handling. Do

not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed

out of the workplace. Wear eye protection/face protection. Wear protective gloves.

Response If swallowed: Immediately call a poison center/doctor. Rinse mouth. If on skin: Wash with plenty of

water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Absorb spillage to

prevent material damage.

Storage Store locked up. Store in corrosive resistant container with a resistant inner liner.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise Can decompose at elevated temperatures. May liberate sulfur dioxide.

classified (HNOC)

Material name: Kodak Flexicolor Developer Replenisher 3667805C Version #: 04 Revision date: 06-28-2018 Issue date: 09-29-2017

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
4-(N-ethyl-N-2-hydroxyethyl)-2-m ylphenylenediamine sulfate	eth	25646-77-9	12.97
Sodium hydrogensulfite		7631-90-5	1.98

All concentrations are in percent by weight. Chemical ranges are provided in lieu of exact percentages, which are withheld as trade secrets.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of

eczema or other skin disorders: Seek medical attention and take along these instructions. Wash

contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eve contact

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting without Ingestion

advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other

proper respiratory medical device.

Most important symptoms/effects, acute and

delayed Indication of immediate

medical attention and special treatment needed

General information

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Edema. Prolonged exposure may cause chronic effects.

Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Water spray. Alcohol resistant foam. Dry chemicals. Carbon dioxide (CO2). Use water spray to Suitable extinguishing media

cool unopened containers.

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from

the chemical Special protective equipment

and precautions for firefighters

Fire fighting equipment/instructions During fire, gases hazardous to health may be formed. Carbon oxides. Nitrogen oxides (NOx). Sulfur oxides.

Wear self-contained breathing apparatus and protective clothing. Fire or excessive heat may produce hazardous decomposition products.

Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Can decompose at elevated temperatures.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Material name: Kodak Flexicolor Developer Replenisher 3667805C Version #: 04 Revision date: 06-28-2018 Issue date: 09-29-2017 Methods and materials for containment and cleaning up

Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Do not breathe mist or vapor. Do not taste or swallow. Avoid contact with eyes, skin, and clothing.

Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe

good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Keep only in the original container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Exposure limit values

US. ACGIH Threshold Limit Values

Components	Туре	Value
Sodium hydrogensulfite (CAS 7631-90-5)	TWA	5 mg/m3

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protectionChemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical stateLiquid.FormLiquid.Colorlight yellow

Odor strong sulphur dioxide

Odor threshold Not available.

pH 2.2

Melting point/freezing point Not available.

Initial boiling point and boiling > 212 °F (> 100 °C)

range

Flash point does not flash Not available. **Evaporation rate** Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - upper

Flammability limit - lower

(%)

Not available.

Not available.

Explosive limit - lower (%) Explosive limit - upper (%)

Not available. Not available.

Vapor pressure

18 mm Ha

Vapor density

0.6

Relative density

Not available.

Solubility(ies)

Solubility (water)

complete

Partition coefficient (n-octanol/water)

Not available.

Auto-ignition temperature Decomposition temperature Not available. Not available. Not available.

Other information

Viscosity

Explosive properties Oxidizing properties

Not explosive. Not oxidizing.

Specific gravity

1.06

10. Stability and reactivity

Reactivity

May be corrosive to metals.

Chemical stability

Material is stable under normal conditions. Hazardous polymerization does not occur.

Possibility of hazardous

reactions

Contact with incompatible materials.

Conditions to avoid Incompatible materials

Strong oxidizing agents. Metals. Contact with strong acids may liberate sulphur dioxide. Contact

with base liberates ammonia.

Hazardous decomposition

products

Carbon oxides. Nitrogen oxides (NOx). Sulfur oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation

May cause damage to organs by inhalation. May cause damage to organs through prolonged or repeated exposure by inhalation. Expected to be a low hazard for recommended handling. In contact with strong acids or if heated, sulphites may liberate sulphur dioxide gas. Sulphur dioxide gas is irritating to the respiratory tract. Some asthmatics or hypersensitive individuals may

experience difficulty breathing.

Causes skin irritation. May cause an allergic skin reaction. Skin contact

Eye contact Causes serious eye irritation.

Toxic if swallowed. Some asthmatics or sulfite-sensitive individuals may experience wheezing, Ingestion

chest tightness, stomach upset, hives, faintness, weakness and diarrhea.

Symptoms related to the physical, chemical and

toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.

Dermatitis. Rash. Edema.

Information on toxicological effects

Toxic if swallowed. **Acute toxicity**

Material name: Kodak Flexicolor Developer Replenisher

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Test Results Components **Species**

4-(N-ethyl-N-2-hydroxyethyl)-2-methylphenylenediamine sulfate (CAS 25646-77-9)

Dermal

LD50 Guinea pig > 2000 mg/kg

Inhalation

LC50 Rat > 0.164 mg/l, 6 hr

Oral LD50

Rat 25 - 50 mg/kg Male, 30 mg/kg Female;

(target organs effects: kidney)

Sodium hydrogensulfite (CAS 7631-90-5)

Acute

Dermal

LD50 Rat 2000 mg/kg

Oral

LD50 Rat 2 g/kg

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye

Causes serious eye irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

No data available to indicate product or any components present at greater than 0.1% are Germ cell mutagenicity

mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Sodium hydrogensulfite (CAS 7631-90-5) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure May cause damage to organs (kidney).

Specific target organ

toxicity - repeated

exposure

May cause damage to organs (kidney) through prolonged or repeated exposure.

Not an aspiration hazard. **Aspiration hazard**

Chronic effects May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may

be harmful.

12. Ecological information

The product is not classified as environmentally hazardous. However, this does not exclude the **Ecotoxicity**

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Readily biodegradable. Persistence and degradability

No data available. Bioaccumulative potential Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Dispose in accordance with all applicable regulations. Local disposal regulations

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

UN number UN2922

UN proper shipping name Corrosive liquids, toxic, n.o.s. (4-(N-ethyl-N-2-hydroxyethyl)-2-methylphenylenediamine sulfate)

Transport hazard class(es)

Class 8

6.1(PGIII) Subsidiary risk Label(s) 8, 6.1 Packing group Ш

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions IB3, T7, TP1, TP28

154 Packaging exceptions Packaging non bulk 203 Packaging bulk 241

IATA

UN number UN2922

UN proper shipping name Transport hazard class(es) Corrosive liquid, toxic, n.o.s. (4-(N-ethyl-N-2-hydroxyethyl)-2-methylphenylenediamine sulfate)

Class 8

6.1(PGIII) Subsidiary risk

Packing group Ш **Environmental hazards** No. **ERG Code** 8P

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN2922

CORROSIVE LIQUID, TOXIC, N.O.S. (4-(N-ethyl-N-2-hydroxyethyl)-2-methylphenylenediamine **UN** proper shipping name

sulfate)

Transport hazard class(es)

Class

6.1(PGIII) Subsidiary risk

Packing group Ш

Environmental hazards

Marine pollutant No. **EmS** F-A. S-B

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and

Not established.

the IBC Code

DOT



IATA; IMDG



15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Sodium hydrogensulfite (CAS 7631-90-5) Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous No

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes

Country(s) or region Inventory name On inventory (yes/no)*

New Zealand New Zealand Inventory Yes

Philippines Philippine Inventory of Chemicals and Chemical Substances

(PICCS)

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

Yes

Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

 Issue date
 09-29-2017

 Revision date
 06-28-2018

Version # 04

HMIS® ratings Health: 3*

Flammability: 0 Physical hazard: 4

NFPA ratings Health: 3

Flammability: 0
Instability: 0

NFPA ratings



Disclaimer Kodak Alaris cannot anticipate all conditions under which this information and its product, or the

products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the

sheet was written based on the best knowledge and experience currently available.

Revision information Physical & Chemical Properties: Multiple Properties

GHS: Qualifiers

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