

**1. Identification**

**Product identifier** **Kodak Flexicolor Developer Replenisher**

**Other means of identification**

**SDS number** PCD F1584

**Product code** 3667805B

**Recommended use** Photographic processing chemical. (developer/activator).

**Recommended restrictions** For industrial use only.

**Manufacturer/Importer/Supplier/Distributor information**

**Supplier** Kodak Alaris Inc

**Address** 336 Initiative Drive  
Rochester, NY 14624

**e-mail** EHS-Questions@Kodakalaris.com

**Emergency telephone number** 1-800-424-9300 OR +1 703-741-5970

**2. Hazard(s) identification**

**Physical hazards** Corrosive to metals Category 1

**Health hazards** Acute toxicity, oral Category 4

Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2B

Sensitization, skin Category 1

Carcinogenicity Category 2

Specific target organ toxicity, single exposure Category 1

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Danger

**Hazard statement** May be corrosive to metals. Harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction. Causes eye irritation. Suspected of causing cancer. Causes damage to organs.

**Precautionary statement**

**Prevention** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep only in original container. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.

**Response** If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed: Call a poison center/doctor. If exposed or concerned: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. Absorb spillage to prevent material damage.

**Storage** Store locked up. Store in corrosive resistant container with a resistant inner liner.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** Can decompose at elevated temperatures. Dried product residue can act as a reducing agent.

Supplemental information None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Bis(hydroxylammonium) sulphate		10039-54-0	10.52

All concentrations are in percent by weight. Chemical ranges are provided in lieu of exact percentages, which are withheld as trade secrets.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Flush with plenty of water. Use water spray to cool unopened containers.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed. Nitrogen oxides (NOx). Sulfur oxides.
<b>Special protective equipment and precautions for firefighters</b>	Wear self-contained breathing apparatus and protective clothing. Fire or excessive heat may produce hazardous decomposition products.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Can decompose at elevated temperatures. Dried product residue can act as a reducing agent.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Prevent entry into waterways, sewer, basements or confined areas.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

**Environmental precautions** Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

**Precautions for safe handling** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities** Store locked up. Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Keep only in the original container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

**Occupational exposure limits** This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Exposure guidelines** No exposure standards allocated.

**Appropriate engineering controls** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Ensure adequate ventilation, especially in confined areas. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

#### Skin protection

**Hand protection** Chemical resistant gloves.

#### Other

Avoid exposure - obtain special instructions before use. Do not get this material in contact with skin. Do not get this material on clothing. Wear chemical protective equipment that is specifically recommended by the manufacturer. Use of an impervious apron is recommended. It may provide little or no thermal protection. Structural firefighters protective clothing provides limited protection in fire situations ONLY; it is not effective in spill situations.

**Respiratory protection** Avoid exposure - obtain special instructions before use. Do not breathe dust/fume/gas/mist/vapors/spray. Chemical respirator with organic vapor cartridge and full facepiece. No personal respiratory protective equipment normally required.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** Observe any medical surveillance requirements. When using, do not eat, drink or smoke. Do not get this material on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

### Appearance

**Physical state** Liquid.

**Form** Liquid.

**Color** colorless

**Odor** odorless

**Odor threshold** Not available.

**pH** 3.4

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** 212 °F (100 °C)

**Flash point** does not flash

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not applicable.

**Upper/lower flammability or explosive limits**

<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.

**Vapor pressure** 18 mm Hg

**Vapor density** Not available.

**Relative density** Not available.

**Solubility(ies)**

**Solubility (water)** complete

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

**Other information**

**Explosive properties** Not explosive.

**Oxidizing properties** Not oxidizing.

**Specific gravity** 1.06

**10. Stability and reactivity**

**Reactivity** May be corrosive to metals. The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

**Possibility of hazardous reactions** Hazardous polymerization does not occur.

**Conditions to avoid** Contact with incompatible materials.

**Incompatible materials** Acids. Halogenated materials. Strong oxidizing agents. Metals. Contact with strong bases may liberate ammonia.

**Hazardous decomposition products** Carbon oxides. Nitrogen oxides (NOx). Sulfur oxides. Ammonia.

**11. Toxicological information****Information on likely routes of exposure**

**Inhalation** May cause damage to organs by inhalation. Expected to be a low hazard for recommended handling.

**Skin contact** Causes skin irritation. May cause an allergic skin reaction.

**Eye contact** Causes eye irritation.

**Ingestion** Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Irritation of eyes. Exposed individuals may experience eye tearing, redness, and discomfort. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

**Information on toxicological effects**

**Acute toxicity** Harmful if swallowed.

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
Bis(hydroxylammonium) sulphate (CAS 10039-54-0)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Guinea pig	> 1000 mg/kg
<b>Oral</b>		
LD50	Rat	100 - 200 mg/kg

<b>Skin corrosion/irritation</b>	Causes skin irritation.
<b>Serious eye damage/eye irritation</b>	Causes eye irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	May cause an allergic skin reaction.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	Suspected of causing cancer.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	Not listed.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	Not regulated.
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>	Not listed.
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Causes damage to organs.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	Readily biodegradable.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	D002: Waste Corrosive material [pH <=2 or >=12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

<b>UN number</b>	UN3264
<b>UN proper shipping name</b>	Corrosive liquid, acidic, inorganic, n.o.s. (Bis(hydroxylammonium) sulphate)
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	8
<b>Packing group</b>	III
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

<b>Special provisions</b>	IB3, T7, TP1, TP28
<b>Packaging exceptions</b>	154
<b>Packaging non bulk</b>	203
<b>Packaging bulk</b>	241

#### IATA

<b>UN number</b>	UN3264
<b>UN proper shipping name</b>	Corrosive liquid, acidic, inorganic, n.o.s. (Bis(hydroxylammonium) sulphate)
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	8L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

#### IMDG

<b>UN number</b>	UN3264
<b>UN proper shipping name</b>	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (Bis(hydroxylammonium) sulphate)
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No.
<b>EmS</b>	F-A, S-B
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

#### DOT



#### IATA; IMDG



## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

<b>Hazard categories</b>	Immediate Hazard - Yes
	Delayed Hazard - Yes
	Fire Hazard - No
	Pressure Hazard - No
	Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

<b>SARA 311/312 Hazardous chemical</b>	No
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**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

<b>Safe Drinking Water Act (SDWA)</b>	Not regulated.
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**US state regulations****US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**International Inventories**

<b>Country(s) or region</b>	<b>Inventory name</b>	<b>On inventory (yes/no)*</b>
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

<b>Issue date</b>	10-02-2017
<b>Revision date</b>	07-03-2018
<b>Version #</b>	05
<b>HMIS® ratings</b>	Health: 3* Flammability: 1 Physical hazard: 0
<b>NFPA ratings</b>	Health: 3 Flammability: 1 Instability: 0

**NFPA ratings****Disclaimer**

Kodak Alaris cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

**Revision information**

Regulatory Information: United States